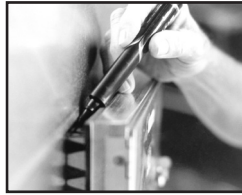


INSTALLATION INSTRUCTIONS FOR DOVETAIL FRAMES

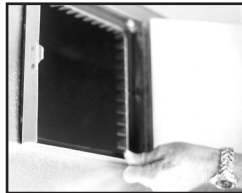
1. Trace the frame of the access door onto the duct.



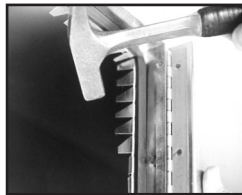
2. Using a hand held plasma cutter or by conventional methods, cut the hole for the frame.



3. Open the door and place the frame into the hole you cut in step 2.



4. Bend over all of the dovetails on the frame with a hammer to ensure a tight fit.

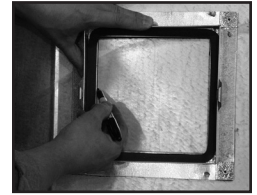


5. Close the door and latch.



INSTALLATION INSTRUCTIONS FOR PRESS-ON FRAMES

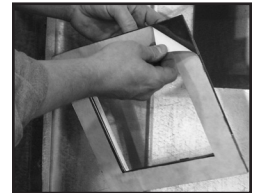
1. Without removing the cover from the adhesive backed gasket, place the opened door frame on the duct and trace around the inside of the frame.



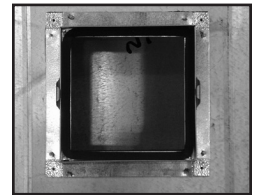
2. Using a hand held plasma cutter or by conventional methods, cut the hole for the frame.



3. Remove the cover from the adhesive backed gasket tape.



4. Open the door and place the frame over the hole you cut in step 2.



5. Using zip screws, permanently attach the frame to the ductwork. Doors 16" and smaller require one screw at each corner and one at center on each side. Doors 18" to 36" require one screw at each corner with three screws evenly spaced on each side of the frame.



6. Close the door and latch.

